CONTROL UNIT FOR TERMINAL BOX K18

**Description**

Intended for cartridge IU611, 611R

Power stage 0 - ¼ - ½ - ¾ - 1

Provided with 2 hours switching delay on the half effect during power outage. Provided with contactors for the switching delayed part. If desired, half of the effect can be deactivated, in case of overloading, via current relay.

4 pole thermostat 30-90°C

3 pole temperature limiter 110°C

Timer and contactor

**Technical specification**

<table>
<thead>
<tr>
<th>Title</th>
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<td>S18A</td>
<td>1120 550 701</td>
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**Wiring diagram**

- SVART (BLACK) L1
- BLÅ (BLUE) L2
- RÖD (RED) L3
- TIMRELA (TIMING RELAY)
- ANSLUTNINGSPLUN (TERMINAL BLOCK)
- VIT (WHITE) L1
- BRUN (BROWN) L1
- KONTAKTOR (CONTACTOR)
- TEMP PEND (TEMP. PENDANT)
- TERMOSTAT (THERMOSTAT)
- BLÅ/BLUE (BLUE) L2
- TEMP Begr (TEMP BEGIN)
- TEMP CUT-OFF